



[Computer simulation of] possible materials modification effects by very high-flux accelerated ions

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lon beam processing

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ue Vazquez M Sc Christoffer Fridlund

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Swift heavy ions





Working with CERN, ITER /

EUROFusion, FAIR, ORNL, ...

Research results since 1998:

Presentation of our groups

Swift heavy ions

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Main method of our groups: Molecular dynamics simulations



Molecular dynamics = simulation of atom motion on computers by solving Newton's equations of motion numerically



Forces from interatomic potentials or quantum mechanics



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Regular ion irradiation of materials



Materials modification with ion beams: ions from an accelerator are shot into a material



- Huge (~ G€/year) business in semiconductor industry!
 - > Doping of semiconductors
- Also big business for thin film production
- Extensively studied since 1950's or so.



5 – 300 mm



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What happens when the ions enter the materials?



Schematical illustration of the ion slowing-down process



Molecular dynamics simulation of the collision cascade

Model case: 30 keV Xe ion irradiation of Au



FINNFUSION



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Outcome of regular ion implantation:



The base purpose of ion implantation is to obtain a dopant distribution at a desired depth in the material



Typically slightly skewed Gaussian implantation profiles



- Results from a special version of molecular dynamics that can efficiently simulate the range profiles
 - "MD in Recoil Interaction Approximation", MDRANGE code

HELSINGIN YLIOPISTO HELSINGFORS UNIVERSITE UNIVERSITY OF HELSINKI [J. Sillanpää, K. Nordlund, and J. Keinonen, Phys. Rev. B 62, 3109 (2000); J. Sillanpää J. Peltola, K. Nordlund, J. Keinonen, and M. J. Puska, Phys. Rev. B 63, 134113 (2000); J. Peltola, K. Nordlund, and J. Keinonen, Nucl. Instr. Meth. Phys. Res. B 217, 25 (2003); J. Peltola, K. Nordlund, and J. Keinonen, Nucl. Instr. Meth. Phys. Res. B 217, 25 (2003); J. Peltola, K. Nordlund, and J. Keinonen, Nucl. Instr. Meth. Phys. Res. B 217, 25 (2003); J. Peltola, K. Nordlund, and J. Keinonen, Nucl. Instr. Meth. Phys. Res. B 217, 25 (2003); J. Peltola, K. Nordlund, and J. Keinonen, Nucl. Instr. Meth. Phys. Res. B 212, 118 (2003)]

Outcome of regular ion implantation: cratering

- For heavy ions on dense materials, one often gets massive surface cratering effects
- Example: single 50 keV Xe ion on Au

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[Nordlund, Physics World 2001]

Fluxes



Consider the typical ion beam fluxes and compare with the typical collision cascade



- > Cascade area ~(10 nm)²
- Cascade duration ~100 ps
- However, from flux 10¹⁶ one can deduce that time between impacts in (10 nm)² area is 10 ms!



Many orders of magnitude more than the cascade duration 100ps => collision cascades are normally completely independent of each other!

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Possible laser acceleration applications for materials processing?



- Contrary to normal ion beams from conventional accelerators, laser accelerated ions have a high flux and broad energy profile
- > Two questions for rest of talk:
 - > 1. Can the very high fluxes be scientifically interesting, and do they occur anywhere else?
 - > 2. Could the broad energy profile be scientifically interesting?

1. Very large fluxes: comparison with arc-plasma interactions with materials



In high-accelerating-gradient accelerators, vacuum arcs often form spontaneously



These have a massive effect on the materials around

the arc



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Fluxes in arcs



For electrical arcs, particle-in-cell (PIC) plasma simulations show fluxes in arcs can be of the order of 10²⁵ ions/cm²s => time between impacts 10 ps => less than cascade lifetime!



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[H. Timko, F. Djurabekova et al, Phys. Rev. B 81, 184109 (2010)]

Simulation of arc irradiation: hundreds of cascades overlapping

Top view of result on surface slice:





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Comparison of crater shapes with experiments: qualitative



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Comparison of shapes with experiments: quantitative



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Laser acceleration relevance?

- Arc plasma irradiation makes for a new regime of ion beam physics: massively overlapping cascades
 - Very interesting from a basic science point of view
- However, arc plasmas are very uncontrollable (initiation is explosive and random), making doing both the science and application of them challenging



- Systematically lowering flux not possible
- High-flux laser accelerated ions could be very interesting for studying radiation effects in the overlapping cascade regime
 - Initiation control perfectly controllable
 - Flux control also possible (?)

Laser acceleration benefits

- The laser-acceleration could have the advantage over arcing that one could use any ion-material combination
 - Arcing is limited to using the same material for both the implanted ions and the material to be implanted.
- Also a regime slightly below the "heat spike overlap" regime could be very interesting from a basic science point of view
 - It would allow studying materials modification in a regime where there is very little time for thermally driven defect migration.
 - The balance between direct damage production clustering and migration-induced clustering is something of a hot issue in the field now
- The combination of very high flux density and little time for defect migration could allow for making new kinds of metastable thin films.

2. Box-like implantation profiles?

- The normal ion implantation leads to ~ Gaussian profiles
- However, for a simple semiconductor design, it would usually be desirable to have a box-like dopant distribution



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Multi-energy implants

To get somewhat box-like profiles, it is possible to do many implants at different energies and fluences, so that the total concentration profile is somewhat box-like

> Example: 4 energies to get close (simulation)



[Yaqoob and Ming, J. Appl. Phys. 120 (2016) 115102] [Schifano et al, phys. stat. sol. (a) 205 (2008) 1998]

HELSINGIN YLIOPISTO HELSINGFORS UNIVERSITET UNIVERSITY OF HELSINKI [Achieving box-like profiles is also of industrial relevance: https://www.axcelis.com/knowledgecenter/damage-engineering-purion-xe-high-energy-ion-implanter; Damage Engineering on Purion XE High Energy Ion Implanter; By J. DeLuca et al, Axcelis Technologies, Inc.]



Box-like profiles

Could laser-driven acceleration achieve it in a single step!?

> Careful control of energy profile should enable this



Is it possible to achive this level of control with laser acceleration??

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Summary; these and potential other uses?

lon energy range and distribution	Flux (ions/m ² s)	Type of ion	Irradiation area	Expected outcome and relation to other fiels
 keV's, but with limited energy spread	<< 10 ²⁷	Any	Broad beam	Efficient ion implantation with box-like dopant profiles; potential use in semiconductor technology
keV's	< 10 ²⁷	Any	Any	Material modification with limited defect mobility; way to test diffusion/flux effects on ion materials modification.
 100 of eV's to keV's	≥ 10 ²⁷	Heavy	Focused	Local cratering; way to test arc plasma modification of materials
keV to MeV's	≥ 10 ²⁷	Medium or heavy	Broad beam	Ablation of material; analogy to laser ablation
> 10's of MeV's	≥ 10 ²⁷ (including electrons)	Heavy	Focused	Track formation; analogy to swift heavy ion irradiation. Synergy effects of ions and electron material modification.

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[Nordlund and Djurabekova, ALPA book (2018)]



> Laser particle acceleration could be:

- Very interesting to study extreme flux effects on materials in a more controllable way than electric arcing
- Potentially an interesting way to make box-like ion implants??
- > Also other applications
- In general, laser particle acceleration can open up a new regime of ion irradiation physics to study!